

INSTRUCTIONS



LOCK OUT HUBS

Part #: 15001.29
15001.45
15001.61

OPERATION

2 Wheel Drive (4x2)

Turn the control dial counterclockwise - using fingers only - to the 4x2 position. The front wheels are now completely disengaged from the transmission.

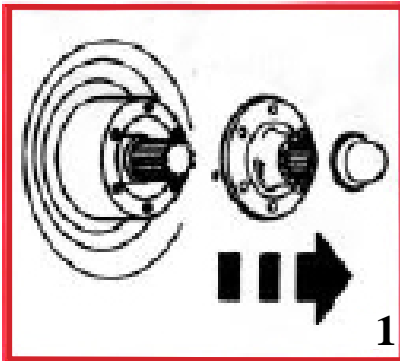
4 Wheel Drive (4x4)

Turn the control dial clockwise - fingers only - to the 4x4 position. The front drive now operates precisely as before the free wheel hubs were installed.



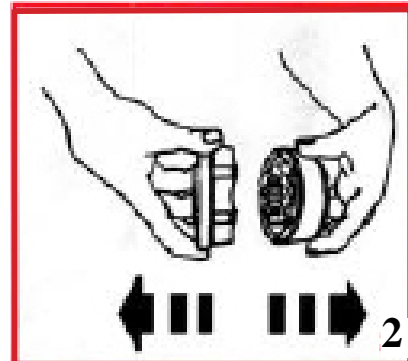
MAINTENANCE

None required. Free-Wheeling Hubs are permanently lubricated. In case it is necessary to disassemble unit for inspection, **NEVER USE GREASE.** Wash components with kerosene and lubricate lightly with SAE 30 oil. **IMPORTANT:** Every time hubs are disassembled for vehicle maintenance, make sure parts supplied in service kit are used for re-installation.

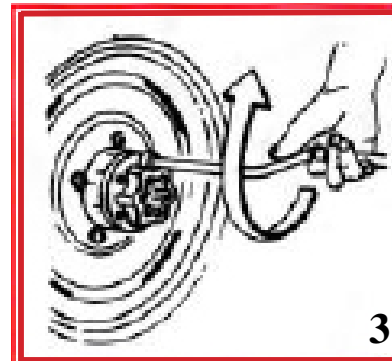


INSTALLATION

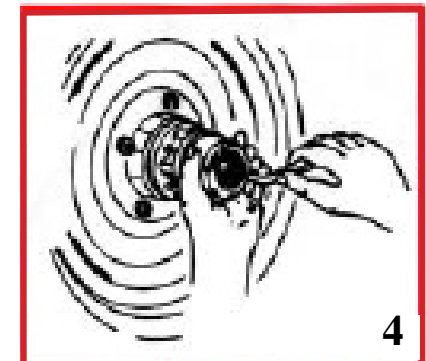
- Front Wheels
Remove bolts and drive flange, taking off snap-ring or nut (if any) from axle shaft.



- With control dial in 4x2 position, loosen screws and separate the two subassemblies.



- Install hub body with its gasket using the original flange bolt and lock-washers. Tighten them according to the specifications of vehicle's manufacturer. Replace snap-ring or nut (if any) on axle shaft.



- Re-install cover assembly with its gasket. Tighten cover screws or hex bolts to 3.0-4.0 N~m (26-35 in. lbs) using torx wrench "T15". Do not exceed specified torque so as to avoid damaging wrench.

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